

WELDING TIPS

Start at one end of pattern.
Lay darkest pieces onto pattern.
Line up with black lines, then
lightly hot-tack into place at
corners.

Leave on pattern.

Select next colour (leave LIGHTEST till last), line up into correct position on the pattern.

Hot tack* together - one dot weld per 2 cm is fine.

*dot with iron and "press" the weld with opposite hand to fix.







WELDING TIPS

Hot tack* together - one dot weld per 2 cm is fine.

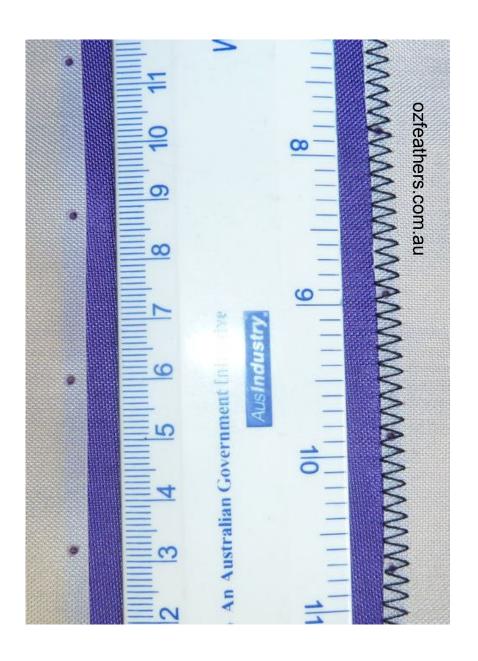
*dot with iron and "press" the weld with opposite hand to fix.

Continue until all pieces are in place, dotted, and still attached to pattern.

Check all welds are firm, no gaps.

Start at one end, <u>GENTLY</u> peel & roll fabric off paper, taking care not to pop any welds. ROLL UP, with seam side (lighter colours) visible.

READY TO SEW!









SEWING SEAMS

Zig zag stitch width OUGHT to match width of welded seam if possible. Sew from the lighter colour side for ease of work.

At end of each piece, sew over starting point and back tack for few stitches.



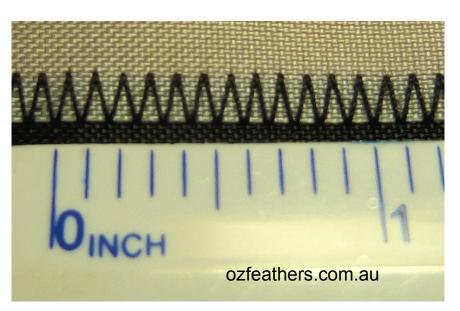


SEWING TIPS

Keep work rolled either side of the sewing area.

Hold with pin or bulldog clip.

12 stitches to 1 inch seems "ideal" - but, personal choice.









SEWING CIRCLES OR CURVES - correct

Aim the sewing foot GAP to be over the seam width.

Sewing from LIGHT side means underneath fabric is visible.

Steer the sewing foot carefully so that the needle COVERS the cut edge of the topmost fabric.







SEWING CIRCLES OR CURVES – OOPS!

If the sewing foot points AWAY from the line of the seam... STOP! Leave needle DOWN in fabric, lift presser foot, realign. Continue.







EDGING TAPE 1

Using zig zag stitch, sew 3cms. of folded tape first before introducing the trailing edge of the banner.

Keep stitches ON edging tape only.







EDGING TAPE 2

Lay trailing edge up to the fold of the edging tape. Sew the full length, including any excess tape at the end.







SEWING SLEEVE

Fold up 2cms (make sure fold is 90°) and sew.

Fold piece of loop tape in half and lay OFF CENTRE on same side as hem, Overhang by 1 cm.

Stitch into place. (You can add bungee or cord later.)







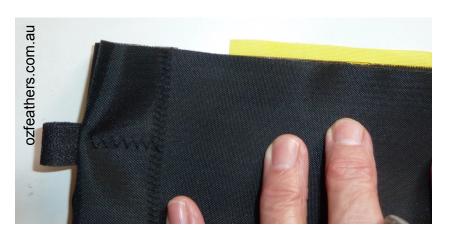
FOLDING SLEEVE

Fold sleeve in half, <u>WRONG</u> sides together. (<u>Loop is on INSIDE</u>.)

If needed, pin edges together at intervals.







ALIGNING SLEEVE with banner

Leave 2 cm sleeve overhang at the base of banner – lining up BOTTOM of sleeve with BOTTOM of banner.

Line whole length of sleeve parallel to banner's long, straight edge.



Slide sleeve RIGHT UP TO edge of banner fabric. (3 layers of fabric, in line.)
Can pin into place, or sew freehand.







SEWING SLEEVE onto banner

Start zig zag sewing at BOTTOM (loop-edge) of sleeve. Sewing through 3 LAYERS of fabric (one layer banner, two layers sleeve) Keep 3 layers / edges together, full length.



FINISHING SLEEVE

Trim edging tape (ONLY) to be flush with TOP edge of banner.

Continue sewing to the end of the sleeve









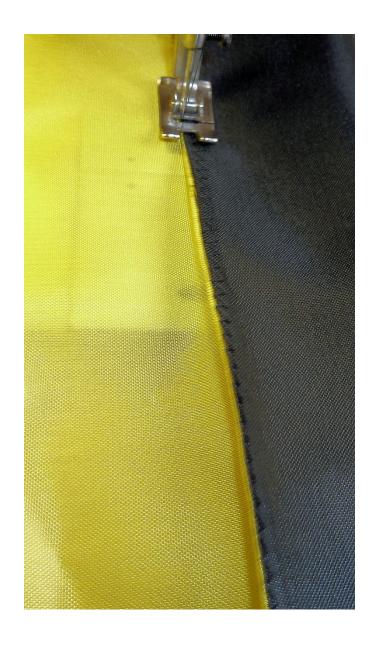




FINAL SEAM - SLEEVE

Have banner fabric on top, bottom of the banner closest to you.

Open black sleeve out to the right hand side. Fold / lay seam flat, black fabric on top. Sew full length top to bottom. Any stitch.











TOP CAP

Fold Dacron piece in half, seamstick on wrong side, short ends.

Butt top of sleeve into the fold, centered over sleeve.

Peel seamstick

Sew zig zag at 3 edges of top cap on long side, top, long side ONLY.